





SOLDERING SOLUTION FOR



- Cast Partial Frame Work.
- Rocking Bridges
- Suck Back Holes / Porosties in Castings
- Prefabricated Precision Attachments
- Ceramic built up is possible on soldered joint area

Helpfull Hints:

- To avoid heat absorption from the soldering joint, keep the solder investment block as small as possible
- ✓ We recommend preheating of the soldering block for approx. 15 min at 500 C before soldering

